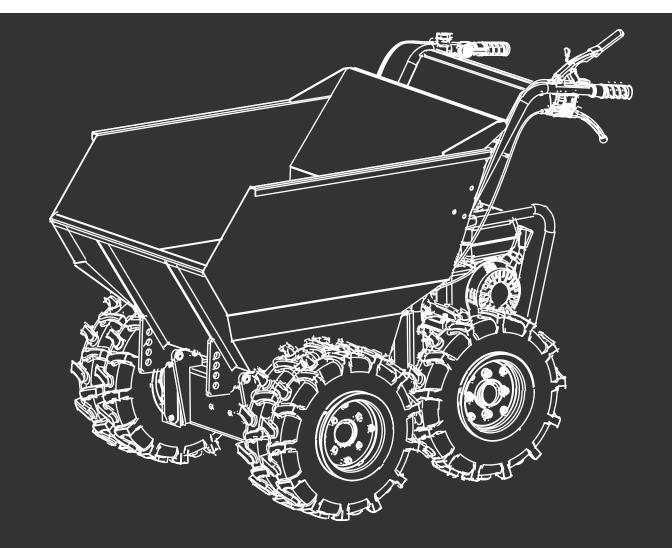




MINI DUMPER HYMD500

Instruction Manual



Introduction

HYUNDAI power products

Thank You For Purchasing Your HYUNDAI Product

We work very hard to give all of our customers the best possible service. If you have any problems, before leaving negative feedback, please contact us to give us a chance to resolve the issue. We would be delighted if you left us positive feedback! Thank you for purchasing this product.

Rated Excellent on Trustpilot

This manual has been produced by Hyundai Power Products and should be kept with the product. Please read and understand these instructions before you use your product. Failure to do this may result in personal injury or damage to the product.

The safety precautions and warnings are to ensure your safety and protect you from harm or damage to the product.

The information contained in this manual was accurate at the time of production, however HYUNDAI Power Products may make modifications to the product without notification.

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Symbols On The Machine

We have provided safety messages in this manual and on the machine. This information alerts you to potential hazards that could hurt you or others. Please read these messages carefully. However, we may not have listed all of the possible hazards, you must also use your own judgement.



CAUTION!

Handle carefully. Ignoring the safety signs and warnings applied on the machine as well as ignoring the security and operating instructions can cause serious injuries and even lead to death.



INSTRUCTION MANUAL

Read and understand operator's manual before using the machine. Failure to follow instructions could result in death or serious injury.



EYE AND HEARING PROTECTION MUST BE WORN

Always wear safety glasses/goggles and/or face shields. Everyday eveglasses have only impact resistant lenses; they are not safety glasses/goggles. Suitable safety hearing protection is recommended.



HAND PROTECTION MUST BE WORN

Protective electrically non-conductive gloves are highly recommended when working.



FOOT PROTECTION MUST BE WORN

Non-skid heavy duty footwear are highly recommended when working.



DO NOT REMOVE

Do not remove or tamper with the protection and safety devices.



DO NOT SMOKE No smoking, sparks or flames.



BE AWARE Objects may be thrown while in use.



BYSTANDERS Keep children and bystanders away.



DO NOT TOUCH

Do not touch parts that are hot from operation. Serious burns may result.



Never start or run the engine insie a closed area.

DANGER



The exhaust fumes are dangerous, containing carbon monoxide.



WARNING

Do not operate on slopes with an angle over 20° or tip loading at an inclined position.



TURN ENGINE OFF



Always turn off the engine before starting maintenance.

Symbols On The Machine



SLOPES

The maximum uphill angle of the machine is 20°. The maximum downhill angle of the machine with the head downward is 6°.



RECYCLING AND DISPOSAL

This marking indicates that this product should not be disposed with other household wastes. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or check with your local authority or local stores for advice or environmental safe recycling.

CE SYMBOL

This product complies with the applicable European directives and an evaluation method of conformity for these directives was done.



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<u>V</u>WARNING : READ THE INSTRUCTION BOOKLET THOROUGHLY BEFORE USING THE MACHINE. Keep for future reference and pass it on if the machine is loaned or sold to another user.

Understand Your Machine

• WARNING! You must read these instructions carefully before operating the machine. Make sure that you are familiar with the controls and properly operate the machine. You must learn how to stop the machine quickly. If you do not follow the warnings and instructions, it may result in fire and/or serious injury. Make sure to save all warnings and instructions for future reference.

• Read this manual and labels affixed to the machine to understand its limitations and potential hazards.

• Be thoroughly familiar with the controls and their proper operation. Know how to stop the machine and disengage the controls quickly.

• If the unit is to be used by someone other than original purchaser, or is to be loaned, rented, or sold, always provide this manual and any needed safety training before operation. The user can prevent and is responsible for accidents or injuries that may occur to themselves, to other people, or to property.

• Do not force the machine beyond its limits. Use the correct machine for your application.

• Know how to stop the engine quickly in case of emergency. Understand the use of all controls.

• ALL MAINTENANCE other than that listed in this manual, should be carried out by professionally trained and certified personnel.

Personal Safety

• **WARNING!** Never allow children or people unfamiliar with these instructions to use the product. Local regulations can restrict the minimum age of the operator.

• Keep children, pets, and other people not using the unit away from the work area. Be alert and shut off the unit if anyone enters work area. Keep children under the watchful care of a responsible adult.

• Stay alert, watch what you are doing and use common sense when operating the machine. Never operate the machine when unwell or tired, or if you have taken alcohol, medicine, drugs or any substances which may slow your reflexes and compromise judgement. A moment of inattention while operating the machine may result in serious personal injury.

• Appropriate Personal Protective Equipment (PPE), **MUST** be worn at all times when operating or repairing the machine. Always wear anti-slip and resistant work footwear and long pants while using the machine. Do not use the machine when barefoot, wearing sandals or similar lightweight footwear. Do not wear chains, bracelets or clothing that is loose fitting or hanging ties or cords. Tie long hair back. Always wear protective earplugs. Loose clothes, jewellery, or long hair can be caught in moving parts.Protect eyes, face, and head from objects that may be thrown from the unit. Always wear safety goggles or safety glasses with side shields when operating.

• Always keep hands and feet away from all moving parts during operation. Moving parts can cut or crush body parts.

• Always keep hands and feet away from all pinch points.

• Do not touch parts that might be hot from operation. Allow parts to cool before attempting to maintain, adjust, or service.

• Do not overreach. Keep proper footing and balance at all times. This enables better control of the machine in unexpected situations. Extending your body too far can result in a loss of balance and you may fall which will result in injury.

• Never place any part of your body where it would be in danger if movement should occur during assembly, installation, and operation, maintenance, repairing or moving.

• Start the engine carefully according to instructions and with feet away from the moving parts.

• Do not place your hands or feet near or under rotating parts. Keep away from any discharge openings.

• Keep in mind that the operator or user is responsible for accidents, hazards or unexpected events involving the machine that occur to other people or their property. It is the responsibility of the user to assess the potential risk of the area where work is being carried out. The operator or user must take all necessary precautions to ensure their own safety and that of others, especially on slopes or rough, slippery and unstable ground.

Inspect Your Machine

• Check your machine before starting it. Keep guards in place and in working order. Make sure all nuts, bolts, etc., are securely tightened.

• You must check the general condition of the machine before use.

• Never operate the machine when it is in need of repair or is in poor mechanical condition. Replace damaged, missing, or failed parts before using it. Check for fuel leaks. Keep the machine in safe working condition.

• Do not use the machine if the engine's switch does not turn off the engine when running. Any petrol powered machine that can't be controlled with the engine switch is dangerous and must be replaced.

• Regularly check to see that keys and adjusting wrenches are removed from the machine area before starting it. A wrench or a key that is left attached to a rotating part of the machine may result in personal injury.

• Avoid accidental starting. Be sure the engine's switch is off before transporting the machine or performing any maintenance or service on the unit. Transporting or performing maintenance or service on a machine with its switch on invites accidents.

• If the machine should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning sign of trouble.

• Do not tamper with or disable safety systems.

• Only use manufacturer-recommended attachments.

• Before using, always visually inspect to see that the tools are not worn out or damaged. Replace worn out or damaged elements and bolts in set to preserve balance.

• Keep all nuts, bolts and screws tight to ensure the equipment is in safe working condition.

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• Keep the machine in good operating condition. Operating the machine in poor or questionable condition could result in serious injury.

• Be sure all safety devices are in working order and warning labels are in place. These items are installed for your safety.

Engine Safety

• This machine is equipped with an internal combustion engine. Do not use on, or near, forest-covered or brush-covered land unless the exhaust system is equipped with a spark arrester meeting applicable local, state, or federal laws.

• A spark arrester, if used, must be maintained in effective working order by the operator.

• Never start or run the engine inside a closed area. The exhaust fumes are dangerous, containing carbon monoxide, an odorless and deadly gas. Operate this unit only in a well-ventilated outdoor area. (See carbon monoxide safety).

• Do not tamper with the engine in an effort to get it to run at higher speeds. The maximum engine speed is preset by the manufacturer and is within safety limits.

• Keep a fire extinguisher on hand when operating this machine in dry areas as a precautionary measure.

- Never leave the operating position when the engine is running.
- The engine parts get very hot when running, do not touch. Danger of burns.

• Follow the instructions to ignite the engine carefully whilst keeping feet away from moving parts.

• Never incline the machine during ignition. Ignite the machine on a flat surface without obstacles or high grass.

- Do not over-rev the engine or change the engine settings.
- Never pick up or carry the machine while the engine is running.

• Stop the engine whenever you leave the machine, or before refuelling, when cleaning or while maintaining.

• Reduce the throttle setting during engine shut down and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of working.

Work Area

• Make sure you thoroughly inspect the entire work area and remove all objects and anything that could be thrown by the machine or could damage the engine or machine (branches, stones, wire, toys, etc). Attempting to clear the work area whilst using the machine will reduce your concentration and creates a trip hazard. Any liquid spilled on the floor may result in you slipping.

• You must only work in daylight or with good artificial light in good visibility conditions. Keep people, children and animals away from the working area.

- Operate on flat, level ground.
- DO NOT work on wet ground. If there has been heavy rain on the working site, wait until the ground has dried up.
- Never park the machine in a place with unstable ground which could give way.
- You must pay special attention when approaching obstacles that could compromise visibility.

• The maximum uphill angle of the machine is 20°. The maximum downhill angle of the machine with the head downward is 6°. Do not shift gears on slopes. You must work across the slope and not up and down it. When changing direction, you need to be careful that the wheels do not hit any obstacles (such as roots, branches, stones, etc) that can cause the machine to slide sideways or make you lose control of it.

• Find and locate all fixed objects in the ground, such as sprinkler systems, poles, water valves, bases for washing lines etc.

• Make sure that you check for hidden electrical cables or similar on the surface of the lawn. ALWAYS run the machine around these objects. NEVER intentionally run the machine over foreign objects.

• You must be careful near ravines, ditches or embankments.

• Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic.

• Pay the utmost attention when working on frozen ground as the machine may tend to skid.

• Do not work in the rain or when there is a thunderstorm or lightning risk. If there is bad weather conditions, do not use the machine.

• On soft ground, drive at the first forward/ reverse gear. Do not rapidly accelerate, turn sharply or stop.

• When dumping the contents of the hopper, the centre of gravity will change continuously and the ground conditions will be essential for the stability of the machine. Use extra caution and control when dumping the hopper on e.g. wet clay.

During Use

• Always hold the unit with both hands when operating. Keep a firm grip on the handlebars. Be aware that the machine may unexpectedly bounce upward or jump forward if the machine should strike buried obstacles such as large rocks or roots.

• Do not operate the machine in confined areas where there may be a risk of crushing the operator between the machine and another object.

• Walk, never run with the machine. Be very careful when pulling the machine toward you. You must look behind you to make sure there are no obstacles before and during operations in reverse gear (if applicable). Do not allow the machine to pull you along, you must walk and never run.

• WARNING! If something breaks or an accident happens whilst working, you must turn off the engine immediately and move the machine away to prevent further damage. If an accident happens with injuries or third parties are injured, carry out the first aid measures most suitable for the situation immediately and contact the medical authorities for any necessary health care. Carefully remove any debris that might cause damage or harm persons or animals should it not be seen.

• The excessive speed of movement or the absence of maintenance have a significant influence on noise emissions and vibrations. It is necessary to take preventive steps to eliminate possible damage due to high levels of noise and stress from vibration. You must maintain the machine well, wear ear protection and take breaks from working.

• Keep a firm hold on the handlebars, they may tend to lift during clutch engagement.

• Disengage clutch lever before starting the engine.

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Carbon Monoxide

🛆 DANGER 🛆

Engine exhaust fumes contain Carbon Monoxide. This is a poisonous gas and can kill in minutes. NEVER use inside a building or in an area with poor ventilation.

Anger!

CARBON MONOXIDE IS A COLOURLESS, ODOURLESS GAS. INHALING THIS GAS CAN CAUSE DEATH OR SERIOUS LONG-TERM HEALTH PROBLEMS SUCH AS BRAIN DAMAGE.

Never operate the engine in a confined space where dangerous carbon monoxide fumes can develop. All ignition operations have to be effected in an open or well-ventilated area. Always remember that exhaust fumes are toxic.

The symptoms of carbon monoxide poisoning can include but are not limited to the following; Headaches, dizziness, nausea, breathlessness, collapsing or loss of consciousness.

Carbon monoxide poisoning symptoms are similar to flu, food poisoning, viral infections and simply tiredness. It is quite common for people to mistake this very dangerous poisoning for something else.

To avoid carbon monoxide poisoning **DO NOT** use Petrol/Diesel powered equipment inside any of the following; Home, garage, tent, camper van, mobile home, caravan or boat. **DO NOT** use in an enclosed area or moving vehicle. This is not exhaustive and if you are in any doubt contact your dealer.

If you think you have or someone around you has been affected by carbon monoxide poisoning; Get them fresh air immediately, by leaving the affected area or by opening doors and windows. If safe and practical to do so make sure that the machine is turned off. **DO NOT** enter a room you suspect of having carbon monoxide present – instead call the emergency services.

Contact a Doctor immediately or go to Hospital – let them know that you suspect carbon monoxide poisoning.

\land General Fuel Safety

ALL FUELS ARE HIGHLY FLAMMABLE AND PETROL VAPOUR IS EXPLOSIVE. TAKE EXTREME CARE WHEN HANDLING FUEL. KEEP FUEL OUT OF REACH OF CHILDREN.

General Safety

- Do not smoke each time fuel is handled.
- ALWAYS avoid inhaling fumes.
- ALWAYS carry fuel in the correct and clearly marked container.

• ALWAYS wear correct, suitable and fit for purpose Personal Protective Equipment (PPE), suggested items are but not limited to safety gloves and overalls.

• To avoid sparking or arcing, keep grounded conductive objects – such as tools – away from exposed, live electrical parts and connections. These events could ignite fumes or vapors.

• Do not operate the machine with known leaks in the fuel system.

• Fire hazard - keep fuel away from all sources of ignition for example heaters, lamps, sparks from grinding or welding.

• DO NOT carry out hot work on tanks that have contained fuel.

- ALWAYS keep the work area tidy.
- ALWAYS dispose of waste fuels correctly.

Spilled Fuel

• If you have spilled fuel, make sure you do not attempt to ignite the engine but move the machine away from the area of spilled fuel and avoid creating any source of ignition until the fuel has evaporated and fuel vapours have dissipated.

• When fuel is spilled on yourself or your clothes, wash your skin and change clothes immediately.

• ALWAYS clean up spills promptly using absorbent granules and a lidded bin.

Fueling / De-fueling

• ALWAYS fuel and de-fuel in a well ventilated area outside of buildings. Use a funnel to add fuel, only outdoors. Do not smoke during this and each time fuel is handled.

• Add fuel before igniting the engine, never remove the fuel tank cap or add fuel whilst the engine is running or when it is hot.

• When de-fueling ALWAYS use a proper fuel retriever.

• Never overfill the fuel tank. Engine heat can cause fuel to expand, never fill the tank to more than 1/2" below the bottom of the filler neck. This will provide space for fuel expansion.

• When refilling or draining the fuel tank, use an approved fuel storage container while in a clean, well-ventilated outdoor area. While adding fuel or operating the unit, do not smoke, and stay away from sparks, open flames, or other sources of ignition near the area of operation. • Always stop the engine and allow it to cool before filling the fuel tank. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.

• Loosen the fuel tank cap slowly to relieve any pressure in the tank.

• ALWAYS keep the handles dry, clean and free of oil and fuel.

Storage

- Make sure to store fuel in special containers.
- Store fuel in containers specifically designed and approved for fuel storage.
- Store fuel in a cool, well-ventilated area, safely away from sparks, open flames, or other sources of ignition.

• Never store fuel – or a machine with fuel in the tank – inside a building where fumes may reach a spark, open flame, or any other source of ignition (such as a water heater, furnace, or clothes dryer). Allow the engine to cool before storing in any enclosure.

• Replace all fuel tank and container caps securely and wipe up spilled fuel. Never operate the unit without the fuel cap securely in place.



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Electrical Safety (Where Applicable)

/! DANGER!

ELECTRICITY CAN KILL – NEVER WORK ON LIVE/ENERGISED EQUIPMENT.

• Prior to carrying out any maintenance work you MUST identify electrical isolation methods and isolate all electrical supplies.

• Prior to use and with all electrical supplies isolated, you MUST check all electrical cables, plugs and connectors for the following;

• Are intact and have no signs of damage, to include but not limited to bare wires, chaffing, cuts and loose wiring.

• If there are any signs of damage, the damaged item MUST be taken out of service until the damage has been repaired by an electrically competent person.

• All trailing cables should be routed so as not to cause any kind of trip hazard.

• NEVER work on or near electricity with wet hands, wet clothing and wet gloves.

Batteries (Where Present)

Batteries present a risk if they become damaged by the possible leaking of electrolyte. This electrolyte is an acid and can cause serious burn injuries. Care should be taken when working on or near them. **NOTE** the electrolyte may be in a liquid or gel form.

Should you come in to contact with electrolyte you should;

• Remove all clothing contaminated with electrolyte. If you cannot remove then saturate them in water.

• Get medical assistance as soon as possible.

You must advise the medical staff of the type of acid.

• Lead/acid battery = dilute sulphuric acid.

• Nickel/cadmium = potassium hydroxide alkali electrolyte.

• Use fresh running water to wash off excess electrolyte, continue this until medical assistance arrives. Make sure that you do not was the electrolyte to another part of your body or face.

• If electrolyte comes in to contact with Eyes the electrolyte needs to be immediately washed away with large amounts of water. Make sure that you do not wash the electrolyte to another part of your face or body.

• Gasses from charging batteries are highly flammable and great care should be taken to charge in well ventilated areas.

• There is an explosion risk if the battery terminals are short circuited, when connecting/disconnecting ALWAYS exercise great care so that the terminals or battery leads are NOT allowed to touch and cause a spark. ALWAYS use suitable insulated tools.

Vibrations (Where Applicable)

• Prolonged use of hand held (operated) machines will cause the user to feel the effects of/from vibrations. These vibrations can lead to white finger (Raynaud's phenomenon) or carpal tunnel syndrome. This condition reduces the ability of the hand to feel and regulate temperature, causing numbness and heat sensations and may cause nerve damage and circulatory tissue death.

• Not all factors that lead to white finger disease are known, but cold weather, smoking and other diseases that affect blood vessels

and blood circulation as well as large and long-lasting impact of shocks are considered factors in the formation of white finger. Note the following to reduce the risk of white finger and carpal tunnel syndrome;

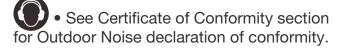
- Wear gloves and keep your hands warm.
- Take regular breaks.

• All of the above precautions may help reduce the risk of white finger disease but not rule out the carpal tunnel syndrome. Long-term and regular users are therefore recommended to observe the condition of your hands and fingers. Seek medical attention immediately if any of the above symptoms should occur.

Noise (Where Applicable)

• The operating noise of the machine can damage your hearing. When wearing protection such as earplugs or ear defenders to protect your hearing. Long-term and regular users are advised to have hearing checked regularly. Be especially vigilant and cautious when wearing ear protection because your ability to hear alarm warnings will be reduced.

• Noise emissions for this equipment is unavoidable. Carry out noisy work at approved times and for certain periods. Limit the working time to a minimum. For your personal protection and protection of people working nearby it is also advisable for them to wear hearing protection.



Getting To Know The Machine

The HYMD500 is a petrol mini dumper from Hyundai. The HYMD500 is powered by a 196cc petrol engine.

This machine is a pedestrian controlled. The machine is manufactured according to the latest safety requirements. Every precaution is only effective when it is followed exactly.

Improper Use

Any other usage not in keeping with the above mentioned ones may be hazardous and harm persons and/or damage things. Examples of improper use may include, but are not limited to:

- transporting people, children or animals on the machine
- letting yourself be transported by the machine
- using the machine to tow or push loads

For full specification, go to page 28 or visit www.hyundaipowerproducts.co.uk

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A Personal Protective Equipment

Appropriate Personal Protective Equipment (PPE), MUST be worn at all times when operating or repairing the machine. No protective equipment can ensure 100% protection.

When selecting PPE, make sure it's CE marked and it suits the user in terms of size, fit, etc. If more than one item of PPE is worn at the same time, make sure they can be used together, e.g wearing safety glasses may disturb the seal of a respirator, causing air leaks.



HAND PROTECTION MUST BE WORN

Protective electrically non-conductive gloves are highly recommended when working.



FOOT PROTECTION MUST BE WORN

Non-skid heavy duty footwear are highly recommended when working.



HEARING PROTECTION MUST BE WORN

Suitable safety hearing protection is recommended.



EYE PROTECTION MUST BE WORN

Always wear safety glasses/goggles and/or face shields. Everyday eyeglasses have only impact resistant lenses; they are not safety glasses/goggles.



PROTECTIVE CLOTHING MUST BE WORN

Do not wear loose clothing, gloves, scarfs, neckties or jewellery (rings, wrist watches), which can be caught in moving parts.



HEAD PROTECTION MUST BE WORN

Wear a safety helmet with a safety visor.



FACE SHIELD MUST BE WORN Wear a face shield to protect your face.



RESPIRATOR MUST BE WORN Wear a respirator.

Unboxing & Assembly Safety

Unboxing Safety

WARNING! Unboxing and assembling the machine should be done on a flat, stable surface with enough room. Disposal of the packaging should be done in accordance with the local regulations in force.

Carefully remove the product from the packaging and examine it for any sign of damage caused during shipping. Lay the contents out and check them. If any part is damaged or missing, you must not use the machine. Contact HYUNDAI Power Products immediately. You must keep the packaging material in case the machine needs to be returned or repaired.

WARNING! Some of the packaging material may be harmful to children. Keep out of reach of children.

Assembly Safety

CAUTION - This guide is meant to serve as a quick reference for operating your HYUNDAI machine. We always advise reading the manual in full before operation.

CAUTION - For OUTDOOR use ONLY. Petrol machines produce carbon monoxide – a poisonous, colourless and odourless gas that can cause serious injury or death. Petrol is highly flammable, always handle with extreme care and in a well ventilated area.

NOTE - Images may vary depending on model.

NOTE - The machine can be supplied with some parts already assembled. Prior to assembly, check all items have been received.

NOTE - This machine is shipped without fuel and oil and MUST be filled before use. Failure to do so may cause damage to the engine that will not be covered by warranty.

As soon as you have purchased your machine, we recommend that you fill out the information on page 38. If you need to contact an authorised dealer or customer service for information on servicing, you may need to provide this information.

There is also a service record so you can keep track of your machine service dates.

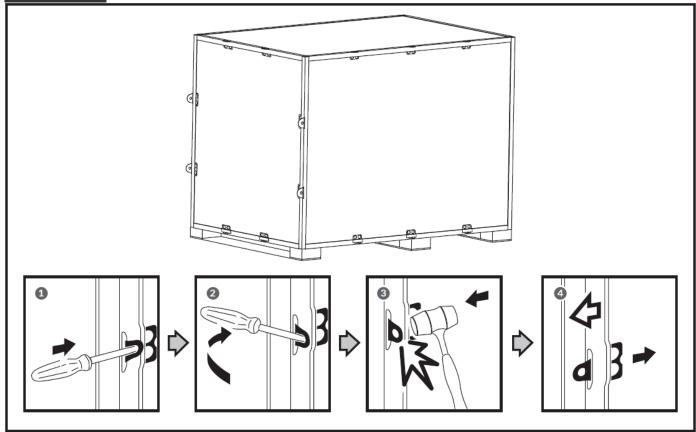


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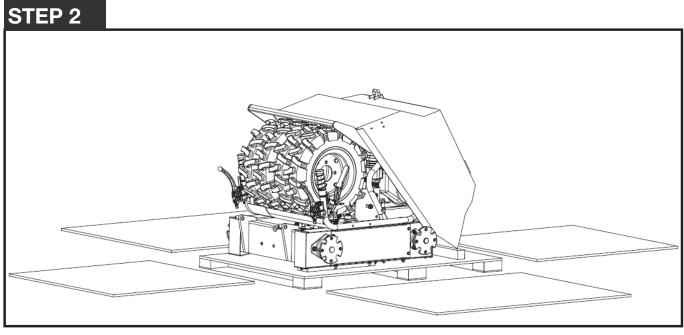
Unboxing

/! You must read the unboxing safety on the previous page before you begin.

STEP 1



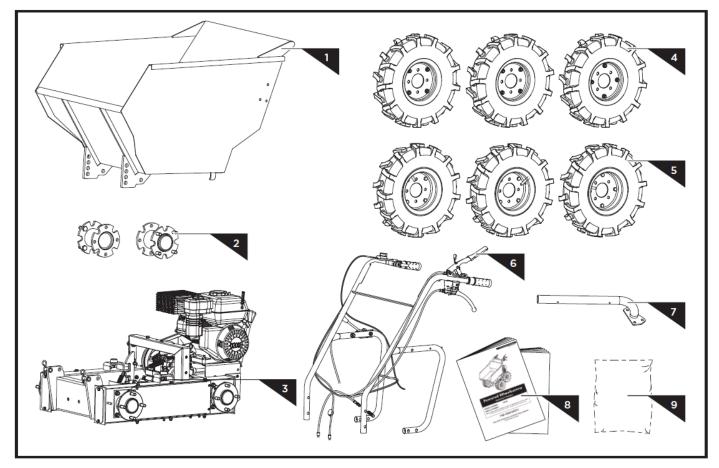
Use the screwdriver and hammer to open all the side locks.



Remove all the plywood plates, and remove all the loose parts on the bottom pallets.

Unboxing

The HYMD500 comes partially assembled and is shipped in carefully packed packaging. After all the parts have been removed from the package, you should have:



- 1 Dump Box
- 2 Welding Flange Plates
- 3 Main Frame
- 4 Wheels (Right)
- 5 Wheels (Left)
- 6 Handle Frame
- 7 Box Lifting Handle
- 8 Operator's Manual
- 9 Hardware Bag

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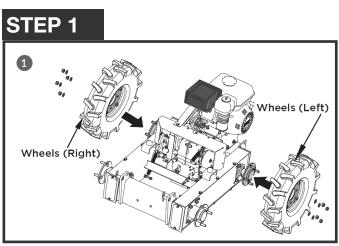
☑ aftersales@hyundaipowerproducts.co.uk

Assembly

$\underline{/!}$ You must read the assembly safety before you begin.

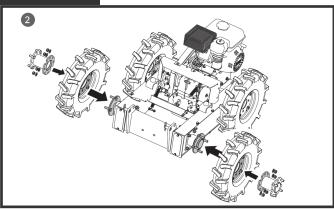
The mini dumper is partially assembled. To assembly your machine follow the below instructions.

Wheels Assembly



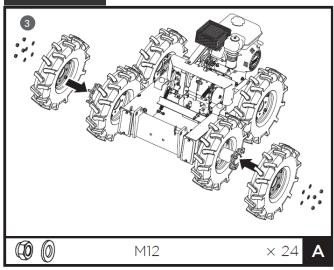
Put a pair of wheels onto the rear wheel axles and make sure the tyre valve is facing outwards. Slide the four bolts off each wheel axle through the hoels in wheels and secure them with M12 nuts and washers.

STEP 2



Attach another pair of wheels to the front wheel axles. Connect the welded flange plates to both wheels by the bolts of wheel axles and secure them together with M12 nuts and washers.

STEP 3



Mount the last pair of wheels on outer side of the fixed front wheels to the welded flange plates by M12 nuts and washers.

Handle Frame Assembly

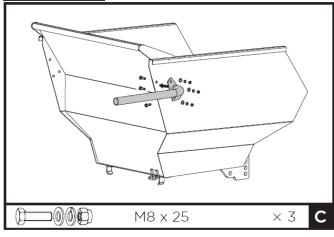
STEP 1 Image: Step 1 <

Mount the handle frame assembly to the chassis and secure it with M10x45 bolts, washers and nuts.

Assembly

Dump Box Assembly

STEP 1



Attach connecting plate of the box lifting handle to the dump box with three M8x25 bolts, washers and nuts.

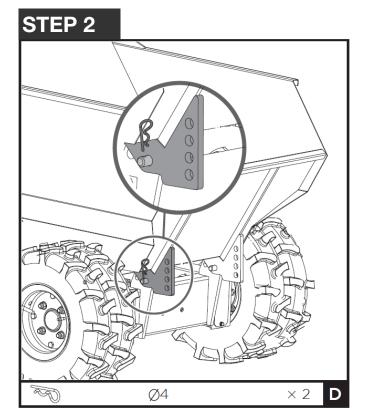
Engine Oil & Fuel

OIL HAS BEEN DRAINED FOR SHIPPING.

Failure to fill engine sump with oil before starting engine will result in permanent damage and void warranty. Running the engine with low oil level will cause serious engine damage.

STEP 1

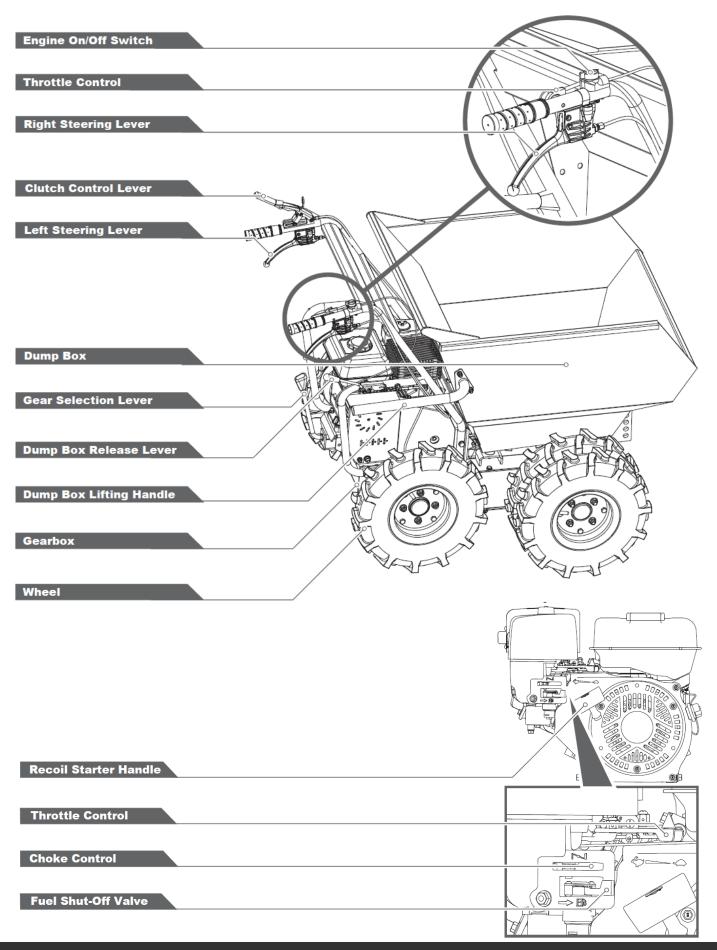
Add oil and fuel according to the instructions in this manual.



Install the dump box and fasten the front with two Ø4 R-clips.

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Features



Features

Engine On/Off Switch

The engine switch enables and disables the ignition system. The engine switch must be in the ON position for the engine to run. Turning the engine switch to the OFF position stops the engine.

Throttle Control

It controls engine speed. Put the throttle control on low speed (L) or high speed (H) or an intermediary position between L and H to increase or decrease the speed of engine.

Right Steering Lever

Operate the lever to turn right.

Clutch Control Lever

Squeeze the control lever, clutch engaged. Release the lever, clutch disengaged.

Left Steering Lever

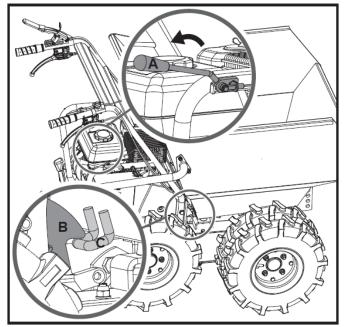
Operate the lever to turn left.

Gear Selection Lever

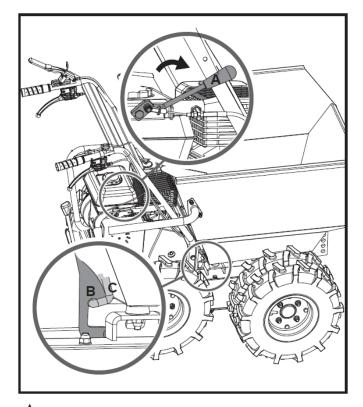
It controls forward or reverse movements of the machine.

Tipping Handle

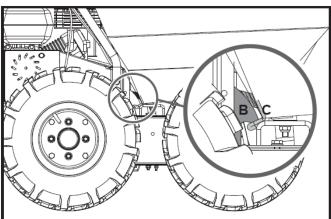
It controls tipping of the dump box. Swing tipping handle A in the direction of the arrow to release limiter B out of hook C. The dump box will be released.



After tipping the load, swing handle A back to reset limiter B into hook C, which will lock the dump box.



/! Before you start to use the dumper, please check the dump box to make sure it is locked as shown in the diagram below.







Preparation

Add Oil To Engine

THE MACHINE IS SHIPPED WITHOUT OIL. DO NOT START THE ENGINE BEFORE ADDING OIL.

Failure to fill engine sump with oil before starting engine will result in permanent damage and void warranty. Running the engine with low oil level will cause serious engine damage.

STEP 1

Make sure the machine is on a flat, level surface.

STEP 2

Remove the oil filler cap and wipe the dipstick clean.



STEP 3

Refit the dipstick without screwing it down. Remove the dipstick and check the oil level. It should be up to the full mark of the dipstick.

STEP 4

If the level is low, use a funnel and fill with the recommended oil to the middle of the dipstick. DO NOT overfill.

STEP 5

Once the correct amount of oil has been added, refit the dipstick securely.

DO NOT OVERFILL

Check engine oil level daily and add as needed.

Add Petrol To Engine

CAUTION! ALL FUELS ARE FLAMMABLE

Always fuel and de-fuel in a well ventilated area away from sources of ignition.

WARNING! Petrol is extremely flammable and is explosive under certain conditions. Refuel in a well-ventilated area with the engine stopped. Do not smoke or allow flames or sparks in the area where the engine is refuelled or the petrol is stored. You can be burned or seriously injured when handling fuel. Use extreme care.

STEP 1

The engine must be off and allowed to cool down completely before adding fuel.

STEP 2

Remove the fuel filler cap. Fill the fuel tank with fresh straight unleaded petrol. Allow a 25mm gap from the top of the tank. DO NOT mix petrol with oil.

MIMPORTANT! DO NOT OVERFILL!

This equipment and/or its engine may include evaporative emissions control system components, required to meet EPA and/ or CARB regulations, that will only function properly when the fuel tank has been filled to the recommended level. Overfilling may cause permanent damage to evaporative emissions control system components. Filling to the recommended level ensures a vapor gap required to allow for fuel expansion. Pay close attention while filling the fuel tank to ensure that the recommended fuel level inside the tank is not exceeded. Use a portable petrol container with an appropriately sized dispensing spout when filling the tank. Do not use a funnel or other device that obstructs the view of the tank filling process.

Preparation

STEP 3

After refuelling, make sure the tank cap is closed properly and securely. Be careful not to spill fuel when refuelling. Spilled fuel or fuel vapour may be ignited. If any fuel is spilled, make sure the area is dry before starting the engine. Avoid repeated or prolonged contact with skin or breathing of vapour.

Before Each Use

• Always ensure that the machine is in a safe working condition. Inspect the machine, check safety devices and guards and check all nuts, bolts and screws are secure.

• Check the oil level, go to page 22 for instructions.

• Fill the fuel tank with unleaded petrol. Go to page 22 for instructions.



Contact Us



Starting Procedure

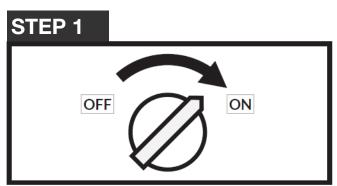
CAUTION - For OUTDOOR use ONLY. Petrol machines produce carbon monoxide – a poisonous, colourless and odourless gas that can cause serious injury or death. Petrol is highly flammable, always handle with extreme care and in a well ventilated area.

NOTE - This machine is shipped without fuel and oil and MUST be filled before use. Failure to do so may cause damage to the engine that will not be covered by warranty.

CAUTION! ALL FUELS ARE FLAMMABLE

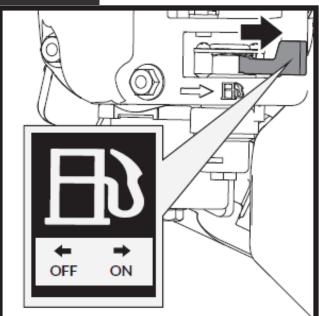
Always fuel and de-fuel in a well ventilated area away from sources of ignition.

Starting Procedure



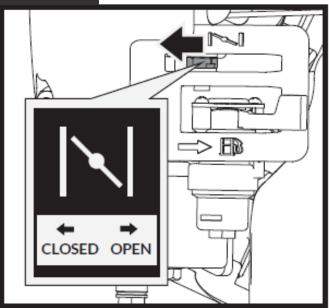
Move the engine switch to the ON position.

STEP 2



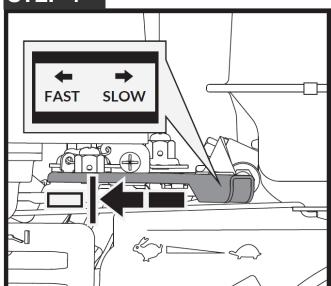
Open the fuel shut-off valve.

STEP 3



Move the choke lever to the CLOSED position. If the engine is hot, closing the choke is not necessary.

STEP 4



Move the throttle lever slightly to the FAST speed.

STEP 5

Pull the recoil starter until the engine starts. Return the recoil to the home position after each pull. Repeat the steps as needed. Once engine has started, set the throttle to the FAST position before you operate the unit.

/!\IMPORTANT!

Rapid retraction of the starter cord (kickback) will pull your hand and arm toward the engine faster than you can let go. Personal injury could result.

Operating

• Engage gear before starting engine. You may need to rock machine back and forth slightly to allow gears to mesh.

 Start engine with machine in gear and red clutch lever UP (disengaged) position.

• To engage drive, push red clutch lever down.

• To change gear on the move, keep red clutch lever in DOWN (engaged) position and move gear lever firmly between gears.

 Ensure gear is fully engaged to avoid gears grating.

 When changing gear, always have the lefthand red clutch lever in the DOWN (engaged) position. This applies to both stationary (engine off) and on the move (engine on).

• The mini dumper has the steering levers on the handlebars and this makes steering very easy. To turn right or left, simply operate the corresponding right or left steering lever.

 The sensitivity of the steering increases in proportion to the speed of the machine and that with the empty machine, a light pressure on the lever is all that is needed to turn. While when the machine is loaded, more pressure is required.

• The mini dumper has a maximum capacity of 500kg. However, it is advisable to assess the load and adjust it according to the ground on which the machine will be used.

 It is therefore advisable to cover such stretches using low gear and taking extra care. In such situations, the machine should be kept in low gear for the whole stretch.

 Avoid sharp turns and frequent changes of direction while driving on the road, in particular on rough, hard terrains full of sharp, uneven points with a high degree of friction.

 Remember to be careful when working in adverse weather conditions (ice, heavy rain and snow) or on types of ground that could make the dumper unstable.

 When the clutch control lever is released, the machine will stop and brake automatically.

 If the machine is stopped on a steep slope, a wedge should be placed against one of the wheels.

Idle Speed

Set the throttle control lever to the SLOW position to reduce stress on the engine when work is not being performed. Lowering the engine speed will help extend the life of the engine, as well as converse fuel and reduce noise level.

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Stopping Procedure

CAUTION - The engine and exhaust will remain hot for a while after use. Ensure the engine and exhaust has cooled before carrying out any maintenance, refuelling or storage.

After Each Use

- Examine the machine for damage.
- Clean the machine if necessary.

Emergency Stop

STEP 1

Turn off the engine switch to the OFF position.

Stopping Procedure

STEP 1

Move the throttle lever to the SLOW (

STEP 2

Let the engine idle for one or two minutes.

STEP 3

Turn the engine switch to the OFF position.

STEP 4

Turn the fuel valve lever to the OFF (**N**) position.

Sudden stopping at a high speed under a heavy load is not recommended. Engine damage may result.

Do not move the choke control to CLOSE to stop the engine. Backfire or engine damage may occur.

Troubleshooting

NOTE - Where necessary, all corrective actions should be carried out by suitably qualified /!\ persons.

Problem	Possible Cause	Possible Solution
Engine fails to start.	 Spark plug wire disconnected. Out of fuel or stale fuel. Choke not in open position. Blocked fuel line. Fouled spark plug. Engine flooding. 	 Attach spark plug wire securely to spark plug. Fill with clean, fresh unleaded petrol. Throttle must be positioned at choke for a cold start. Clean the fuel line. Clean, adjust gap, or replace. Wait a few minutes to restart, but do not prime.
Engine runs erratically.	 Spark plug wire loose. Unit running on CHOKE. Blocked fuel line or stale fuel. Vent plugged. Water or dirt in fuel system. Dirty air cleaner. Carburettor jets blocked. 	 Connect and tighten spark plug wire. Move choke lever to OFF. Clean fuel line. Fill tank with clean, fresh unleaded petrol. Clear vent. Drain fuel tank. Refill with fresh fuel. Clean or replace air cleaner. Clean jets.
Engine overheats.	 Engine oil level low. Dirty air cleaner. Air flow restricted. Carburetor not adjusted properly. 	 Fill crankcase with proper oil. Clean air filter. Remove housing and clean. Adjust carburettor.
Machine does not move while engine is running.	 Gear is not properly selected. Driving tracks not tight enough. 	 Ensure gear lever is not in-between two different gears. Tighten driving tracks.



Specifications

NOTE - All machines are tested and inspected so there may be some residual oil left in the machine so please fill with caution.

Model	HYMD500
Engine Type	HYUNDAI IC200 OHV 4-Stroke
Engine Size	196cc / 6.5hp
Nominal Power	4.8kW
Engine Speed	3600rpm
Fuel Tank Capacity	3.6L
Fuel Type	Unleaded Petrol
Engine Oil Capacity	600ml
Oil Type	SAE30 or 15W40 Engine Oil
Load Capacity	500kg
Sound Pressure Level	87dB(A) k=3 dB(A)
Measured Noise Level	98.4dB(A) k=2.2
Guaranteed Noise Level	101dB(A)
Vibration Level On Handlebar Grips	3.92m/s ² k=1.5m/ s ²
Net Weight	170kg
Dimensions (L x W x H)	1430 x 960 x 1060mm

Safety

1. WARNING - Before cleaning or doing maintenance work, you need to disconnect the spark plug cable and read the relevant instructions. You need to wear proper clothing and protective gloves whenever your hands are at risk.

1 2. WARNING - If there are worn or damaged parts, never use the machine. Faulty or worn-out parts must be replaced and not repaired. You must only use original spare parts. The use of non-original and/or incorrectly fitted parts will jeopardize the safety of the machine. This may also cause accidents or personal injuries for which the manufacturer is under no circumstance liable or responsible.

3. Any maintenance operations or adjustments not explained in this manual must be carried out by your Dealer or a specialised Service Centre with the necessary knowledge and equipment to ensure that the work is done correctly maintaining the machine's original safety level. Any operations performed in unauthorised centres or by unqualified persons will invalidate the Warranty and all obligations and responsibilities of the Manufacturer.

4. Disconnect the spark plug cable and check for damage after each use.

5. To be sure the machine is in safe working condition, keep all nuts, screws and bolts tight. Routine maintenance is essential for safety and for maintaining a high performance level.

6. On a regular basis, check that the screws are properly tightened.

7. Be very careful during adjustment of the machine to prevent entrapment of the fingers between moving parts and fixed parts of the machine.

8. If any warning message stickers or instruction is damaged, replace them.

9. Store the machine in a safe place, out of the reach of children.

10. Do not store the machine with fuel in the tank in an area where the fuel vapours could reach an open flame, a strong heat source or a spark.

11. Engine must be cooled down before storing.

To reduce fire hazards, check there is no oil and/or fuel leaks on a regular basis.

13. If you need to empty the fuel tank, this should be done outdoors once the engine has cooled down.

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Routine Maintenance

IMPORTANT - Routine and accurate maintenance is essential for maintaining original machine safety and performance levels.

Always stop the engine and unplug the spark plug before doing any repairs or maintenance.

Only use original spare parts: The use of non-original and/or incorrectly fitted parts will jeopardize the safety of the machine, may cause accidents or personal injuries for which the Manufacturer is under no circumstance liable or responsible.

1. Wear strong protective gloves before cleaning, maintaining or making adjustments to the machine.

3. Paint on internal chassis parts may start to flake over time due to abrasive action of cut grass. If this happens, you should touch-up with rust-proof paint to prevent rusting that could corrode the metal. You can also use a light oil or silicone spray to prevent rust.

4. If you need to access the lower part of the scarifier, you must tilt the scarifier with the air filter facing up, following the relevant instructions, making sure that the machine is stable before performing any interventions.

5. Make sure not to drip petrol onto the plastic parts to prevent damaging them and remove all traces of spilled petrol immediately. The warranty will not cover damage to plastic parts caused by petrol.

6. It is highly recommended to change the engine oil regularly. This will ensure the machine will function properly over time. The oil can be discharged at a specialised servicing centre, or by using a syringe to suction the oil out through the filler spout, bearing in mind you may need to repeat the operation several times in order to completely empty the tank. Remember to top-up with oil before using the machine again.

7. Lubricate the wheel bearings with a suitable lubricant.

CAUTION - DO NOT use a hose pipe or pressure washer to clean the engine. Water can damage the engine or contaminate the fuel system.

Preventive Maintenance

STEP 1

Turn off the engine and disengage all command levers. The engine must be cool.

STEP 2

Keep the engine's throttle lever in its SLOW position and remove the spark plug wire from the spark plug and secure.

STEP 3

Inspect the general condition of the machine. Check for loose screws, misalignment or binding of moving parts, cracked or broken parts, and any other condition that may affect its safe operation.

STEP 4

Use a soft brush, vacuum or compressed air to remove all contaminants from the machine. Then use high quality light oil to lubricate all moving parts.

STEP 5

Check the spark plug wire regularly for signs of wear, and replace when needed.

Adjusting Clutch

If you have difficulty steering the unit, you will need to adjust the steering levers with the special adjusters. Slacken off the locknut and unscrew the adjusters to eliminate the play in the cable, which can occur after initial use or normal wear. Be very careful not to unscrew the adjusters too much because this can create another problem: the loss of traction. Remember to tighten the locknut when you have finished.

Lubrication

The gearbox is pre-lubricated and sealed at the factory.

Check oil level every 50 hours of working. Remove the plug and check, with machine horizontal, oil reaches the two notches. If necessary, add the oil.

Gear oil GL-5 or GL-6, SAE80W-90 is recommended. Do not use synthetic oil.

Oil must be replaced when hot by unscrewing filler cap and plug equipped with an oil dipstick. When oil is completely drained, replace filler cap and fill up with new oil.

Tyre Pressure

Check the pressure of tyres periodically to make sure they are properly inflated. Recommended pressure is 30psi for all the tyres.

Separation of the tyre and rim parts is possible when they are serviced incorrectly.

Do not attempt to mount a tyre without the proper equipment and experience to perform the job.

Do not inflate the tyres above the recommended pressure.

Do not weld or heat a wheel and tyre assembly. Welding can structurally weaken or deform the wheel. Heating can cause and increase in the air pressure resulting in burst.

Do not stand in front or over the tyre assembly while inflating.



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Storage

NOTE - If storing the machine for a period of 30 days or more, you must follow proper storage and winterisation guidelines to avoid any possible issues with your machine. Incorrect storage can lead to possible fueling or engine issues that will not be covered by the warranty.

The following steps should be taken to prepare your machine for storage.

1. Drain all the fuel from the fuel tank and then run the machine until it has completely run out of fuel to clear the remaining fuel from the fuel lines and carburetor.

2. Drain the oil from the engine whilst the engine is still warm. Refill with fresh oil.

4. Follow the maintenance section and check, service or replace serviceable items if required.

5. Use clean cloths to clean off the outside of the machine and to keep the air vents free of obstructions. Make sure all moving parts are lubricated with a light silicone based spray or grease.

6. Inspect for any loose or damaged parts. Repair or replace damaged parts and tighten loose screws, nuts or bolts.

7. Once all work above is carried out store the machine in a clean, cool and dry place away from sources of ignition and varying changes in temperature. DO NOT store a machine that has not been given time to fully cool down. Do not stack other items on top of the machine when in storage.

8. When the machine is to be next used, fill with fresh unleaded petrol and not petrol that has been stored for periods of more than 30 days.

Environmental Protection

1. Environmental protection should be a priority of considerable importance when using the machine, for the benefit of both social coexistence and the environment in which we live. Try not to cause any disturbance to the surrounding area.

2. You must comply with local regulations and provisions for the disposal of packaging, oils, petrol, filters, damaged parts or any elements which have a strong impact on the environment. This waste must not be disposed of as normal waste. It needs to be separated and taken to specified waste disposal centres where the material will be recycled.

3. You must comply with local regulations for the disposal of waste materials after mowing.

4. When disposing, do not pollute the environment with the machine, but hand it over to a disposal centre, in accordance with the local laws in force.

Recycling And Disposal



We do not offer a takeback scheme for the recovery of Waste Electrical Electronic Equipment (WEEE) & Batteries. Instead the responsibility to dispose of WEEE and/or Batteries is passed onto you by us.

So when it becomes necessary to dispose of your machine you must take it to your local Civic Amenity Site. For further information please contact your local Authority for disposal advice.

You **MUST** make sure that all unused oil and fuel is disposed of correctly either beforehand or at your local Civic Amenity Site.

Under NO circumstances must any fuel or oil be put down any drains.

Certain products contain WEEE waste which should not be disposed of in your domestic waste.

You **MUST** recycle WEEE in accordance with your local authority or recycling centre.

Certain products contain batteries which should not be disposed of in your domestic waste.

You **MUST** recycle batteries in accordance with your local authority or recycling centre.

Unwanted packaging and materials should be stored and taken to a recycling centre so it can be disposed of in a manner which is compatible with the environment.



This symbol means you should 'Reduce - Reuse - Recycle'

We are a Member of the VALPAK National Compliance Scheme and our registration number is RM08660

For further information about disposal please contact your Local Authority.

You can also get more advice and guidance about recycling at the following website http://www.recycle-more.co.uk

Should you pass this product on to another user either sold or loaned, you **MUST** pass on this user manual. This will make sure that all other users can use and maintain this machine safely.



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Spare Parts

Only use original spare parts: The use of non-original and/or incorrectly fitted parts will jeopardize the safety of the machine, may cause accidents or personal injuries for which the Manufacturer is under no circumstance liable or responsible.

Part	Part Number
Left Wheel / Tyre	1104138
Right Wheel / Tyre	1104179
Clutch Cable	1104099
Throttle Cable	1104096
Brake Cable	1104101

Our Product Range

Generators Leisure Inverter, Petrol, Diesel And Built-In Motorhome Generators

Pressure Washers Petrol, Diesel And Electric Pressure Washers

Water Pumps Submersible, Clean And Dirty Water And Professional Chemical Water Pumps

Lawnmowers

Petrol, Cordless, Electric, Roller, Self Propelled And Electric Start Lawnmowers

Grass Trimmers And Brush Cutters

Petrol, Cordless And Wheeled Grass Trimmers And Brush Cutters

Chainsaws Petrol, Cordless And Electric Chainsaws

Hedge Trimmers
Petrol And Cordless Hedge Trimmers

Leaf Blowers Petrol, Electric, Cordless, Backpack And 3 -in-1 Leaf Blowers

Log Splitters

Horizontal, Vertical, Petrol And Electric Log Splitters

Wood Chippers Petrol And Electric Start Wood Chippers

Tillers Petrol Garden Tiller And Cultivator

Earth Augers And Trenchers Petrol Earth Augers And Heavy Duty Trenchers

Compactor Plates

Petrol Compactor Plates

Cement Mixers Portable Electric Cement Mixers **Mini Dumpers** 4-Wheel Drive Mini Dumper / Power Barrow

Yard Sweeper Self Propelled Yard Sweeper Power Brush

Scarifiers Petrol Lawn Scarifier And Aerator

Stump Grinders Petrol 4-Stroke Stump Grinders

Welders And Plasma Cutters MIG, TIG, MMA, ARC Welders And Plasma Cutters

Power Tools And Tool Chests

Electric And Cordless Power Tools And Caster Mounted Tool Chests

Vacuum Cleaners

Wet And Dry Vacuum Cleaners

Engines

Petrol And Electric Start Engines

Battery Chargers / Starters

6V, 12V, 24V Battery Chargers, Jump Starters And Hydraulic Floor Jack

Air Compressors

Home, Domestic, DIY And Professional Use Air Compressors

Lighting Towers Mobile Lighting Towers With Diesel Generators

And More

We Are Constantly Expanding Our Range With New Products

If you would like more information on any of these products, please contact our sales team on 01646 687880 or visit our website www.hyundaipowerproducts.co.uk

Contact Us

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Useful Information

Check Out Our YouTube Channel

Our videos on YouTube include:

- Unboxing
- Assembly of your machine
- How to service your machine
- Products in use
- 'How To' videos
- Product features

Go to www.hyundaisupport.co.uk or search 'Hyundai Power Products' in YouTube.

Warranty

Proof of purchase will be required before you make a warranty claim.

Full warranty terms and conditions can be found on the HYUNDAI POWER PRODUCTS website:

www.hyundaipowerproducts.co.uk

Manual Updates

Our manuals are constantly being reviewed and updated. Should you find an error, omission or something unclear, please contact us for assistance.

We reserve the right to make any modifications without prior notice whenever necessary.

Our latest manuals are also placed online. All our manuals can be downloaded at: www.hyundaipowerproducts.co.uk

Returning Your Product

If you are returning your product, please contact the dealer for their returns policy.

Leaving A Review

We work very hard to give all of our customers the best possible service.

If you have any problems, before leaving negative feedback, please contact us to give us a chance to resolve the issue.

We would be delighted if you left us positive feedback!

To leave a review, please go to: uk.trustpilot.com/review/hyundaipowerequipment.co.uk

Ordering Spare Parts

Only use original spare parts: The use of non-original and/or incorrectly fitted parts will jeopardize the safety of the machine, may cause accidents or personal injuries for which the Manufacturer is under no circumstance liable or responsible.

Notes

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	_		37
www.hyundaipowerproducts.co.uk	S 01646 687 880	☑ aftersales@hyundaipowerproducts.co.uk	

Contact Us

Our friendly aftersales team will be more than happy to help you.

Phone

Call our team on 01646 687880, open Monday-Friday 8.30am-5pm.

Email

aftersales@hyundaipowerproducts.co.uk

Online Live Chat

Go to www.hyundaipowerproducts.co.uk Live chat is open Monday-Friday from 8.30am-5pm.

Post

Genpower Limited, Isaac Way, Pembroke Dock, Pembrokeshire, SA72 4RW, UK.

As soon as you have purchased the machine, we recommend that you fill out the following. If you need to contact an authorised dealer or customer service for information on servicing, you may need to provide the following information.

The model number and serial number can be found on the grey specification sticker on the machine.

Date Of Purchase:
Dealer Name:
Dealer Phone:
Model Number:
Serial Number:

Service Record			
1st Service	2nd Service		
Date Of Service	Date Of Service		
Next Service Due	Next Service Due		
3rd Service	4th Service		
Date Of Service	Date Of Service		
Next Service Due	Next Service Due		

EC Declaration of Conformity

We hereby declare that the machine detailed in this declaration complies to all the relevant provisions of the following EC directives.

- 2006/42/EC The Machinery Directive
- 2014/30/EU Annex II Electromagnetic Compatibility Directive

• 2016/1628/EC The Emission of Gaseous and Particulate Pollutants from internal Combustion engines

• 2000/14/EC Noise Emissions in the Environment by Equipment for use Outdoors.

And is in conformity with the applicable requirements of the following documents:

- EN ISO 12100:2010 (MD)
- EN ISO 3691-6:2015/AC:2016
- EN ISO 3744:1995 and ISO 6395:1988

Delclaration for 2000/14/EC Noise Emissions in the Environment by Equipment for use Outdoors.

Notified Body for EC Directive 2000/14/EC TÜV Rheinland (Shanghai) Co., Ltd.

Model	Туре	Engine Size	Measured Sound Power	Guaranteed Sound Power	Engine Output
HYMD500 HYTD300 HYTD500	Mini Powered Dumper	196cc	96.8dB(A)	101dB(A)	4.8kW

Product Details:

Brand: Hyundai Model: HYMD500, HYTD300, HYTD500 Description: Mini Powered Dumper

Name and address of technical documentation holder and EU distributor:

Genpower Ltd, Isaac Way, Pembroke Dock, Pembrokeshire, SA72 4RW, UK.

Signed by: RJLlength

Roland Llewellin, Managing Director

aftersales@hyundaipowerproducts.co.uk

Date: 20/05/2020



Contact Us





Importer: GENPOWER LTD Isaac Way, London Road, Pembroke Dock, UNITED KINGDOM, SA72 4RW T: +44 (0) 1646 687 880 F: +44 (0) 1646 686 198 E: info@hyundaipowerproducts.co.uk www.hyundaipowerproducts.co.uk

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