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# **Operator's Manual**

user manual, maintenance instructions and spare parts

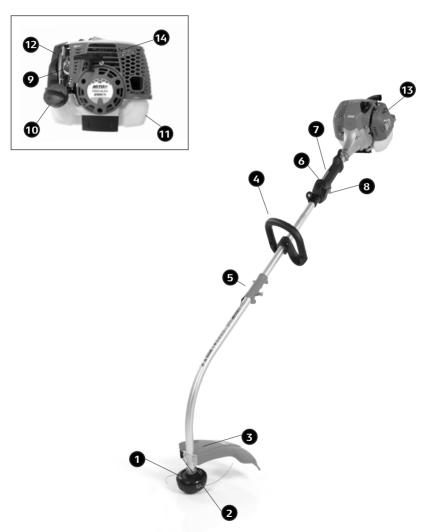
## 25C SELECT Grass Trimmer



Read this manual carefully before operating the machine Original Instructions Version June 16 25C\_21062016



#### **PRODUCT DESCRIPTION**



This Grass Trimmer is a 2 stroke fast running power tool and is designed to be used in a domestic application for trimming new growth.



#### **Component Location**

1 2 3	NYLON CUTTER HEAD CUT-OFF KNIFE SHIELD	CONTAINS REPLACEABLE NYLON TRIMMING LINE TRIMS NYLON FILAMENT TO THE CORRECT LENGTH MOUNTED JUST ABOVE THE CUTTING ATTACHMENT
		HELPS PROTECT THE OPERATOR
4	D-HANDLE	CAN BE ADJUSTED AT YOUR CONVENIENCE FOR COMFORT
5	DRIVE SHAFT ASSEMBLY	CONTAINS A FLEXIBLE DRIVE SHAFT
6	IGNITION SWITCH	ON AND OFF SWITCH
7	SAFETY LEVER	TO PREVENT ACCIDENTAL OPERATION OF THE THROTTLE
8	THROTTLE TRIGGER	SPRING LOADED TO RETURN TO IDLE WHEN RELEASED
9	PURGE BULB	PUSH THE PURGE BULB TO REMOVE THE AIR FROM
		THE FUEL SYSTEM
10	FUEL TANK LID	
11	FUEL TANK	CONTAINS FUEL AND FUEL FILTER
12	AIR CLEANER COVER	CONTAINS REPLACEABLE FELT ELEMENT
13	CHOKE	TO HELP IN COLD STARTING
14	STARTER HANDLE	PULL TO START THE ENGINE

#### Warnings in the Manual

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This mark indicates instructions which must be followed in order to prevent accidents which could lead to serious bodily injury or death.

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This mark indicates instructions which must be followed or it leads to mechanical failure, breakdown, or damage.



This mark indicates hints or useful directions in the use of the product.



#### Safety Symbols

Warning: Danger, Caution	Â
Read the documentation and safety instructions which are provided in this user manual.	
When operating this machine, use protective equipment such as goggles, helmet and ear defenders.	
Wear security shoes and gloves.	
Check the condition of working area to avoid any accident by hitting hidden obstacles such as stumps, stones, cans, or broken glass.	
Hot surface: Risk of burn.	
Danger: Risk of intoxication.	Š.
Danger: Risk of fire or explosion	the two
Directive 2000-14/CE. Guaranteed noise levels	(112 e
Beware of objects being thrown from the operating zone	
Warning: Keep all people, animals and vulnerable objects at least 15 metres from the working area.	



Never modify the cutter in any way. Improper use of any cutter can cause serious or fatal injury.	
Not for use with metal blades.	

#### Taking Care of Warning Labels

Always keep warning labels clean and free of scratches, which might make them illegible or difficult to read. If the warning labels provided with your grass trimmer become damaged, peel off, or otherwise become illegible or difficult to read, order new labels from the authorised servicing dealer and replace the damaged labels. When applying new labels, first wipe away any dirt and dry the surface before applying the new label in the same place as the original label.

#### Explanation of Symbols on the Machine

For safe operation and maintenance, symbols are carved in relief on the machine:



#### FUEL TANK

Fuel tank 2 stroke mix Position: Fuel cap



#### **CHOKE OPERATION <RUN>** Starting mode when the engine is hot (choke off). Position: Air cleaner cover.

#### <START>

Starting mode when the engine is cold (choke on). Position: Air cleaner cover.



### **Safety Precautions**

#### Introduction

Read this Owner/Operator Manual carefully. Be sure you understand how to operate this grass trimmer properly before you use it. Failure to do so could result in serious injury.

Keep this manual handy so that you may refer to it later whenever any questions arise. Also note that you are able to contact the dealer from whom you purchased the product for assistance.

Always include this manual when selling, lending, or otherwise transferring the ownership of this product.

This product has been designed to be used as a grass trimmer power tool as described previously and it should never be used for any other purpose; doing so could result in unforeseen accidents and injuries occurring. Only approved Mitox accessories should be used with this product.

When using this grass trimmer for the first time, take the grass trimmer to a wide, clear, open space, start the engine, and practice handling the grass trimmer until you are sure that you will be able to handle it properly in actual operation.

You should never use this grass trimmer when under the influence of alcohol, suffering from exhaustion or lack of sleep, suffering from drowsiness as a result of having taken medicine, or at any other time when your judgement might be impaired or that you might not be able to operate the grass trimmer properly and in a safe manner.

Never allow children or anyone unable to fully understand the directions given in this manual to use this grass trimmer.

When planning your work schedule, allow plenty of time to perform the work and allow plenty of time for rest. Limit the amount of time you continuously use the grass trimmer to 30~40 minutes per session and take 10~20 minutes of rest between work sessions. Also, try to keep the total amount of work performed in a single day to 2 hours.

Never run the engine indoors as the exhaust gases contain harmful carbon monoxide.



# Never use the grass trimmer in conditions as described below:

When the ground is slippery or when other conditions exist which might make it difficult to maintain a steady posture while using the grass trimmer.

At night, at times of heavy fog, or at any other times when your field of vision is limited and it would be difficult to gain a clear view of the area where the grass trimmer is to be used. In heavy rain, during lightning storms, at times of strong or gale-force winds, or at any other times when weather conditions might make it unsafe to use this product.

Lack of sleep, tiredness, or physical exhaustion results in lower attention spans, and this in turn can lead to accidents and injury.

#### Work Clothing and Safety Equipment

When using the grass trimmer, you should wear proper clothing and protective equipment.

- Helmet
- Protection goggles or face protector
- Ear protectors
- Thick work gloves
- Non-slip sole work boots
- When using your grass trimmer, always wear strong, durable, work clothing; shirts should be long-sleeved and trousers should be full-length.

#### Safety and Operation

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This grass trimmer is equipped with a very sharp blade.

Improper handling can cause accidents which may in turn lead to serious injury or death.



For this reason, you should always be careful to adhere to the following instructions when using your grass trimmer.

Never hold the grass trimmer in a way in which the cutting head is pointing towards someone else.

Never allow the cutting head to come into contact with your body.

Always turn off the engine before adjusting the grass trimmer, or at any time when coming into close proximity with the cutting head.

Always wear thick work gloves when adjusting the grass trimmer.

#### Safe Handling of Fuel

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The engine of the grass trimmer is designed to run on a two stroke oil/fuel mixture.

This fuel is highly flammable, never store cans of fuel or refill the fuel tank in any place where there is a source of heat or fire, which might ignite the fuel.

Do not smoke whilst operating the grass trimmer or refilling, keep lit cigarettes away from the grass trimmer at all times.

When refilling the fuel tank always stop the engine first and carefully make sure that there are no sparks or naked flames anywhere nearby before refuelling.

If any fuel spillage occurs during refuelling, use a dry rag to wipe any fuel which has been spilled onto the grass trimmer before starting the engine.

After refuelling, screw the fuel cap back tightly onto the fuel tank and carry the grass trimmer to a spot 5 metres or more away from where it was refuelled before starting the engine.



#### Before Operating the Grass Trimmer

Before beginning work, carefully check the work area and remove any obstacles. Within a perimeter of 15 metres of the work area should be considered a hazardous area into which noone should enter while the grass trimmer is being used, and when necessary this area should be marked with a warning rope, warning signs, or other forms of warning.

When work is to be performed simultaneously by two or more operators, care should also be taken to constantly look around to check the presence and locations of other operators within the work area to maintain a safe distance between each operator.

Before beginning work, each component of the grass trimmer should be checked to make sure that it is in proper working order, make sure that there are no loose screws or bolts, fuel leaks, ruptures, dents, broken guards or any other problems which might interfere with safe operation.

Keep all parts of your body away from the cutting head when the engine is running.

#### Before Starting the Engine

Carefully check the work area to make sure that no obstacles exist within a perimeter of 15 metres around the grass trimmer before starting the engine.

To start the engine, place the grass trimmer onto the ground in a flat clear area and hold it firmly in place to ensure that neither the cutting head nor the throttle come into contact with any obstacles when the engine starts.

After starting the engine, make sure that the cutting head stops moving when the throttle trigger is released (idle). If the cutting head continues to move when the engine is at idle, adjust the idle screw on the carburettor to a point where the cutting head stops moving, if this cannot be achieved, take the grass trimmer to your authorised service dealer for adjustment.



## Avoid Noise Problems

Check and follow the local regulations for sound levels and hours of operation for garden machinery.

In general, operate grass trimmers between 8 am and 5 pm on weekdays and 9 am to 5 pm at weekends.

Avoid using the grass trimmer late at night and/or early in the morning.

## Safety when using the Grass Trimmer

When using the grass trimmer, grip the handles firmly with both hands, place your feet slightly apart so your weight is distributed evenly across both legs, and always maintain a steady even posture while working.

- Maintain full engine speed when cutting.
- Never allow other persons to come within the work area as doing so might expose them to danger.
- Keep work area clear of all persons, particularly small children and pets. Injury may result from flying debris.
- If grass or other objects get caught in the grass trimmer during operation, always stop
  the engine before removing the object.
- Never touch the spark plug or plug HT cable while the engine is in operation, doing so may result in an electrical shock.
- Never touch the exhaust, spark plug, or any metallic parts while the engine is in operation or immediately after shutting down the engine. These parts reach high temperatures during operation and doing so could result in serious burns.
- When you finish cutting in one location and wish to continue work in another area, stop the engine.
- Always remove fuel from the fuel tank before transportation to prevent fuel spillage.
- Never leave the grass trimmer exposed to direct sunlight as this can heat the fuel tank and may cause a discharge of fuel, and flood the engine.
- Be careful not to hit the nylon cutting head against stones or the ground.



#### Two-Stroke Fuel

## WARNING

Fuel is very flammable. Do not smoke or bring any flame or sparks near fuel.

Always stop the engine and allow it to cool before refuelling.

Refuel outdoors on bare ground, restart engine at least 5m away from the refuelling stop.

The engine is lubricated by oil mixed into petrol. Prepare a mixture of unleaded petrol and semisynthetic two-stroke oil that meets the specifications of: API TC, ISO-L-EGC, JASO FC (Low Smoke) oil.

#### Recommended mixing ratio is 40:1

# FUEL WITH NO OIL (RAW PETROL) will cause severe damage to the engine which is not covered by manufacturer's warranty.

Use fresh, unleaded petrol (95 RON) and semi-synthetic oil specially made for high performance two-stroke engines. Mix in a ratio of 40 parts petrol to 1 part of oil.

By using two-stroke oil specially made for two-stroke engines you will reduce the formation of ash and carbon deposits on the spark plug, piston, exhaust muffler and cylinder as well as reducing emissions of harmful exhaust gases.

Oil FOR 4-CYCLE ENGINES should not be used as two-stroke lubrication oil as it can cause fouling of the spark plug, exhaust port blocking, piston ring sticking and other internal engine damage.

#### NOTE

Due to increased Ethanol content in petrol we recommend the use of B3C Ethanol Shield 2-Stroke Oil, and Ethanol Shield Fuel Stabiliser to protect your MITOX<sup>®</sup> engine against the harmful effectsof Ethanol. www.b3cfuel.co.uk







## Fuel Storage (Without Ethanol Shield)

Mixed two-stroke fuel which has been left unused for a period of one month or more may damage the carburettor and result in the engine failing to start or operate correctly.

When storing the Grass Trimmer for a period of more than one month, empty the fuel tank, and run the engine to empty the carburettor of fuel.

Two stroke fuel can cause deterioration of rubber and/or plastic components during prolonged storage.

It is important to only use good quality, fresh fuel mix.

## Fuelling

Shake the fuel container to thoroughly mix the two-stroke oil and petrol.

Clean dirt from around the fuel cap before removing.

Pour two-stroke fuel into the fuel tank with a filtered funnel, up to 80% of the fuel tank's capacity.

Replace the fuel cap and tighten securely. Spilled fuel must be wiped away from the Grass Trimmer before starting the engine.

Move at least 5m away from the refuelling area before restarting the engine.

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When refilling the tank, always turn off the engine and allow it to cool down. Take a careful look around to make sure that there are no sparks or open flames anywhere nearby before refuelling.

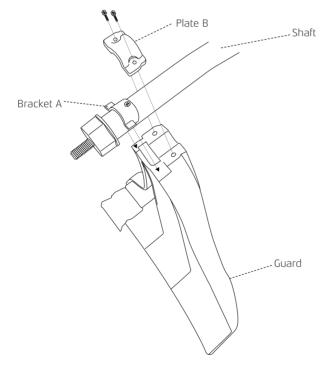


#### Assembly of the Grass Trimmer

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The blade fitted to the guard is sharp and can cause injury, always wear gloves.

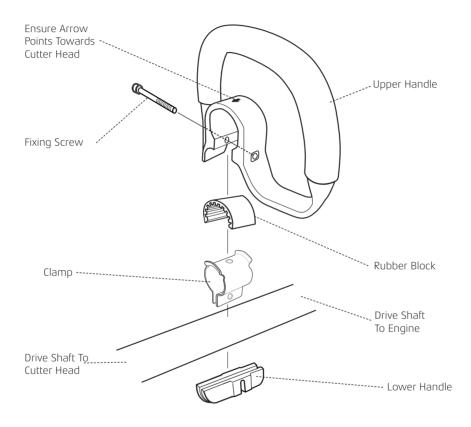
#### Installing the Guard



To install the guard to the shaft, locate the shield using bracket A as a locating point, and secure using plate B and 2 screws.



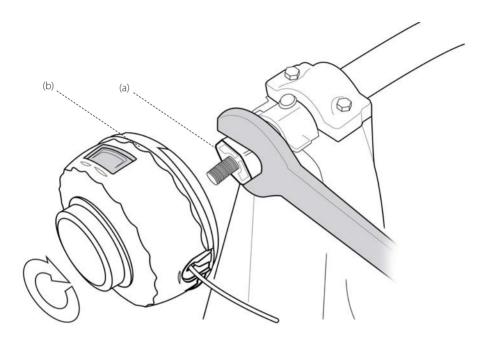
#### Installing the Loop Handle Assembly



- Fix the Clamp to the Drive Shaft, then pinch the flat lugs together on the underside of the Clamp and slide them into the slot in the Lower Handle.
- Fit the Rubber Block and Upper Handle over the Clamp, ensuring the arrow on the Upper Handle points towards the Cutter Head.
- Insert the Fixing Screw through the Upper Handle, Lower Handle and Clamp, do not tighten.
- Adjust the handle to a comfortable working position then tighten the Fixing Screw.



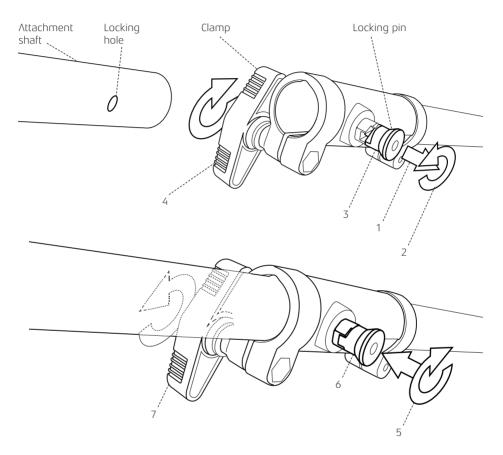
#### Installing the Nylon Head



Hold the dust cover (a) with the spanner supplied to stop the shaft rotating and screw the trimmer head (b) clockwise onto the drive shaft until tight.



## Installing the Curved Shaft Attachment



- Pull out the locking pin (1) and twist (2) to lock in the outer position (3).
- Loosen the clamp by turning the handle (4).
- Insert the attachment shaft, lining up the locking hole with the locking pin.
- Twist the locking pin (5) to release it from the outer position. You may need to twist the attachment shaft to ensure that the locking pin engages with the locking hole (6).
- Tighten the clamp by turning the handle (7).



### Using the Grass Trimmer

#### Nylon Head

- Cut the grass in 1.5 metre widths, keeping the machine well balanced.
- Avoid engaging stones, piles of earth, small pieces of wood or anything that could be hidden or difficult to see in the grass. If a large object is accidentally struck, if the cutting head gets blocked, overloaded or stringy material gets wrapped in the cutting head, reduce the engine speed so the engine idles. Make sure that the cutting head has stopped rotating, switch off the engine and remove the material.
- Put the grass trimmer on the ground and check that the cutting head has not been damaged. If necessary, change the cutting head. If the head is only wrapped by vegetation, remove by hand and clean the cutting head.
- Always wear safety gloves for this operation and ensure the engine is switched off and the head is stationary.
- When the 2 nylon cords become too short, accelerate the engine and bump the nylon head on the ground. Automatically the 2 nylon cords will feed out and be cut to the correct length. Repeat the operation if necessary.



## Operation MARNING

Keep clear of the cutting head as it may start moving when the engine starts.

#### Starting the Engine

**CAUTION** do not pull the starter cord all the way out and do not let go of the starter handle when the cord is extended, this can damage the starter mechanism.

#### **Cold Engine Starting**

Rest the unit on a flat, firm surface. Keep the cutting head off the ground and clear of surrounding objects as it may start moving when starting the engine.

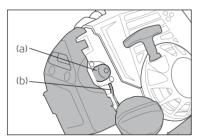


Fig 1 - Push the air purge bulb (a) until fuel is visible in the clear return fuel line (b)

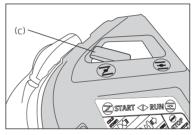


Fig 2 - Move the choke lever (c) to the START (

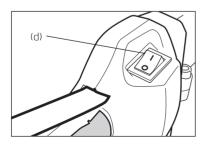


Fig 3 - Set the ignition switch (d) to the START (l) position.

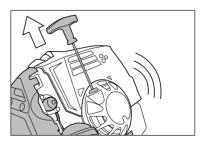


Fig 4 - While holding the unit, pull out the starter rope firmly until engine fires (indicated by a 'cough' from the engine).



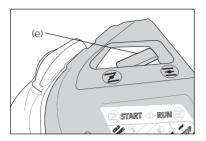


Fig 5 - Move the choke lever (e) to the RUN (

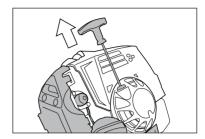


Fig 6 - Pull the starter rope until the engine starts, then squeeze the throttle briefly to release the fast idle control and return the engine to idle.

Allow the engine to warm up before use. When cutting, always use the grass trimmer on full throttle.

#### Hot Engine Starting

- Set the ignition switch to the START (1) position.
- Check the clear return fuel line. If the line is empty, push the air purge bulb until fuel is visible in the clear return fuel line.
- Move the choke lever to the START( ) position, then back to the RUN () position. This will set the throttle to the hot start position.
- Pull the starter rope until the engine starts, then squeeze the throttle briefly to release the fast idle control and return the engine to idle.
- If the engine does not start after 5 pulls, use the Cold Start procedure.

#### Overchoking

Should the engine become flooded due to overchoking, turn the ignition switch off, unscrew the spark plug, wipe it dry or replace.

## Stopping the Engine



Set the engine to idling by releasing the throttle lever.

Set the ignition switch to the off position  $^{\prime\prime}0^{\prime\prime}$  (STOP).

If the engine fails to stop, set the choke lever to the closed position to stall the engine; do not use the machine until the ignition switch is repaired.

Original Instructions Version June 16



## **Running In**

During the first ten hours of work, avoid running the engine at maximum speed for a prolonged period until all the components have bedded in, after the engine has been run in, it will reach its maximum power.

#### Transportation

Never transport the grass trimmer with the engine running. An engine that is running could be accidently accelerated causing the cutting head to engage. When carrying by hand, the cutting head should be pointing backwards. Ensure the grass trimmer is secure when transporting in a vehicle and the tank is drained of fuel.

#### Maintenance

#### IMPORTANT

After every use, check that all nuts, bolts and screws are securely fastened and tighten if necessary.

In the event of an accident, breakdown or blockage, ensure the engine is turned off before any work is carried out to rectify this.

Make sure the engine has stopped and is cool before performing any service to the machine. Contact with moving cutting head or hot muffler may result in a personal injury.

## **Fuel Filter**

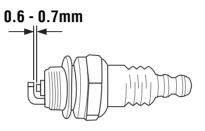
Every 15 hours of operation, using a wire hook, take the fuel filter from the fuel tank and clean or replace with a new fuel filter.

## Storage

- Remove the spark plug; pour a small amount of oil into the cylinder. Rotate the crankshaft several times using the starting rope in order to distribute the oil. Put the spark plug back in.
- Remove the fuel from the machine.

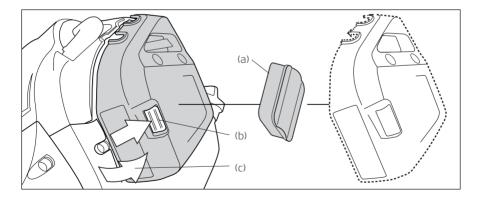


#### **Spark Plug**



Poor starting or misfiring is often caused by a fouled or defective spark plug, clean and reset the gap to 0.65 mm, or replace the spark plug with RCJ7Y (Champion) as necessary.

### **Air Filter**

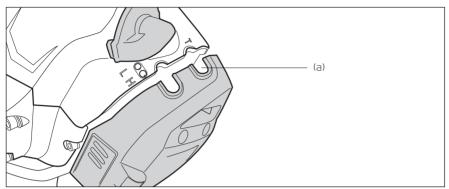


Before using the grass trimmer, check the air filter (a). Being clogged, will reduce the engine performance.

Remove the air filter cover by pressing on the filter cover release (b) and opening the filter cover (c). clean the filter element in warm, soapy water, dry completely before installing. If the element is broken or shrunk, replace with a new one.

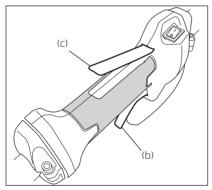


#### Carburettor



The carburettor mixture setting has been set at the factory and will not need adjusting. **Adjusting the idle speed:** If adjustment is necessary turn the T screw (a) clock wise until the cutting head starts to move, then turn the screw T anticlockwise until the cutting head stops. If the idle speed cannot be adjusted to stop the cutting head moving at idle, contact your dealer for repair before use.

## Safety Lock



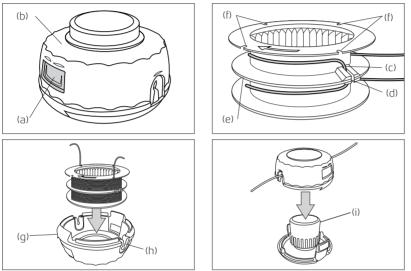
The safety lock is to prevent the throttle lever from accidentally being engaged. The throttle lever (b) can only be pressed in if the safety lock (c) is held down. Check if the safety lock and throttle lever returns to its original position and the engine returns to idling when you release your hand from the handle.

#### Any defects contact your nearest service agent for repairs before using the machine.



### Replacing the Nylon Cord

Check to see if the nylon head is damaged before replacing the cord. If you can see serious traces of wear or damage, you must replace the complete nylon head.



1. Stop the engine.

2. Open the nylon head by pushing on the catch, (a), and lifting the cover (b).

3. Pull the bobbin out of the nylon head and take out the rest of the nylon cords.

4. Cut a new length of cord, 2.0mm Ø and 3 meters long.

5. Fold the new cord in half and place the centre of the fold (c) into the clip (d) in the empty bobbin.

6. Wind the line in the direction of the arrows on the bobbin, with half of the line above and half below the divider (e). Maintain an even and firm tension onto the bobbin, being careful not to twist the line.

6. After winding the cord, insert both ends into the notches on the bobbin, (f).

7. Put the filled bobbin back into the carrier (g). Release the cords from the notches in the bobbin and thread them into the eyelets in the carrier (h). The cords should stick out appx 15 cm either side.

8. Refit the carrier to the head (i), ensuring it is securely clicked into place.

#### \*\*NOTE\*\* To watch a video on fitting the nylon cutting line visit www.mitox.co.uk

Never use a cutting device other than those supplied by the manufacturer. (Steel cord is never allowed) Always use original spare parts in order to benefit from continuous warranty.



## Troubleshooting

#### Engine will not start, power loss:

- Check that the fuel tank is not empty. Fill with mixed fuel.
- The fuel does not reach the carburettor. Change the fuel filter in the fuel tank.
- There is water in the fuel. Drain and clean the fuel system.
- The air filter is dirty. Clean or replace the air filter.
- There are carbon deposits in the exhaust muffler restricting the engine. Clean or change the muffler.
- Spark plug is worn. Replace spark plug.



#### Service Schedule

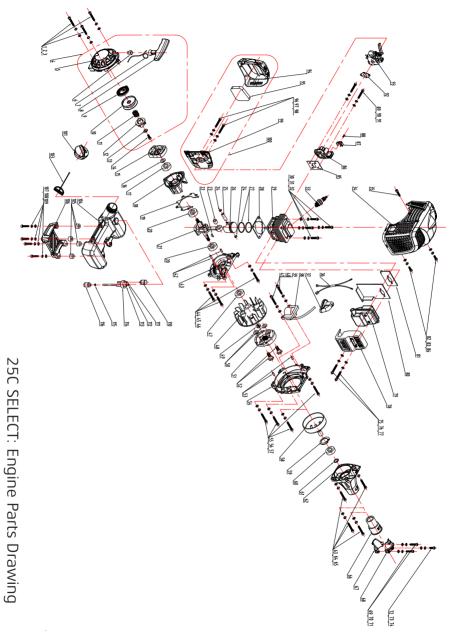
Component	Procedure	Before use	Every 15 Hours	Every 25 Hours	Every 50 Hours	Note
Fuel leaks / spillage	Wipe up	х				
Fuel tank / Filter	Inspect / clean		Х			Replace if necessary
Idle adjust screw	See p.22	Х		×		Adjust carburettor if necessary
Spark plug RCJ7Y	Clean and readjust plug gap		X			GAP .025" (0.6- 0.7mm) Replace, if necessary
Cylinder fins / Intake air cooling vent	Clean		X			
Muffler / Spark arrestor / Cylinder exhaust port	Clean				×	
Throttle lever / Ignition switch	Check operation	Х				
Air filter	Clean	Х				
Screws / Nuts / Bolts	Tighten / replace	х				Not adjustment screws



### Specifications

Model	25C SELECT
Engine type	1E34F-4 (air cooled 2-stroke petrol engine)
Power (max.)	0.75Kw
Engine displacement	25.4cc
Idling speed	3100 ± 300
Engine maximum speed no load	Grass Trimmer 9000 rpm
Cutting diameter	Nylon Head 430mm
Cutting Line Diameter	2.0mm
Fuel	Mixture (Petrol 40: Oil 1)
Fuel tank Volumes	0.9L
Net weight (without fuel/harness)	6.3
Noise LWA dB(A)	110.4
Spark plug	RCJ7Y (Champion)
Carburetor	Diaphragm Type



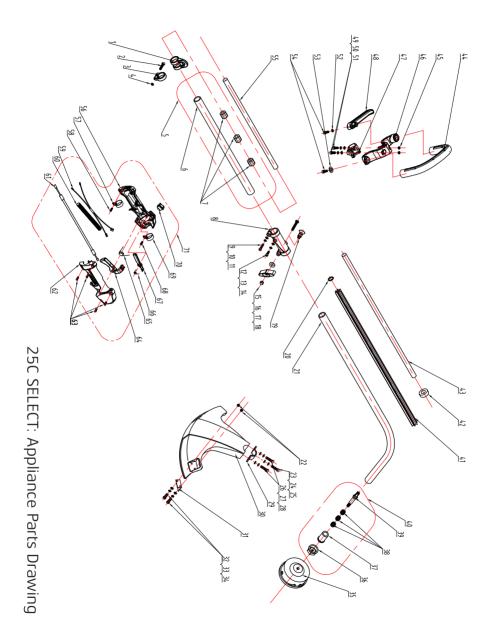


#### ENGINE Parts List

ID NO.	PART NUMBER	DESCRIPTION
1	MIGB/T2671.2 M5X12	SCREW M5X12
2	MIGB/T93 M5	SPRING WASHER M5
3	MIGB/T97.1 M5	WASHER M5
4	MITBC261D.01.12.00-00	STARTER ASSEMBLY
5	MITBC261D.01.12.02-00	RECOIL COVER
6	MIYD25.02.01-2	ROPE GUIDE
7	MIYD25.02.00-5	STARTER ROPE
8	MIYD62.02.00-3	STARTER HANDLE
9	MITBC261D.01.12.00-5	RECOIL SPRING
10	MITBC261D.01.12.00-4	RECOIL PULLEY
11	MITBC261D.01.12.00-6	STARTER SPRING
12	MITBC261D.01.12.00-7	RATCHET WHEEL
13	MIGB/T97.1 5X11X1.8	PLATE WASHER
14	MIGB/T845 ST4.8X16	TAPPING SCREW ST4.8X16
15	MITBC260D.01.00.02-00	STARTER RATCHET ASSEMBLY
16	MIGB/T97.1 M8	FLAT WASHER M8
17	MIYD38-3.01.01.02-00	OIL SEAL 12X22X7
18	MITBC260D.01.01.00-2	CRANKCASE R/H SIDE
19	MITBC260D.01.01.00-3	GASKET - CRANKCASE
20	MIGB/T276 6001	BEARING 6001
21	MITBC261D.01.03.01-00	CRANKSHAFT ASSEMBLY
22	MIGB/T1099	FLYWHEEL KEY
23	MITBC260D.01.03.03-00	BEARING 6001 8×11×11
24	MIYD38-3.01.03.00-4	PISTON PIN CIRCLIP
25	MIGJB25D.01.03.00-2	PISTON PIN
26	MIGJB25D.01.03.02-00	PISTON
27	MIGJB25D.01.03.00-1	PISTON RING
28	MITBC260D.01.00.00-4	GASKET - CYLINDER
29	MITBC260D.01.00.00-1	CYLINDER
30	MIGB/T2671.2 M5X20	SCREW M5X20
31	MIGB/T93 M5	SPRING WASHER M5
32	MIGB/T97.1 M5	WASHER M5
33	MIYD45.01.11.04-00	SPARK PLUG
34	MITBC261D.01.00.00-2	ENGINE COVER
35	MIGB/T845 ST4.8X16	TAPPING SCREW ST4.8X16
36	MITBC260D.01.11.02-00	WIRE
37	MITBC430D.01.11.00-1	SPARK PLUG COVER
38	MITBC260D.01.11.01-00	
39	MIGB/T2671.2 M5X20	SCREW M5X20
40	MIGB/T93 M5	SPRING WASHER M5
41	MIGB/T97.1 M5	WASHER M5
42	MIGB/T119.2 5X10	PIN 5X10
43	MITBC260D.01.01.00-1	CRANKCASE L/H SIDE
45	MIGB/T2671.2 M5X25	SCREW M5X25
45	MIGB/T93 M5	SPRING WASHER M5
45	MIGB/T93 105	WASHER M5
40	MIYD38-3.01.01.02-00	OIL SEAL 12X22X7
47	MITBC260D.01.10.00-00	FLYWHEEL
48	MIGB/T6177.2 M8X1	NUT M8X1
49 50	MIGJB25D.01.00.00-15	WAVE SPRING WASHER
51	MITBC260D.01.00.03-00	CLUTCH ASSEMBLY
52	MIGJB25D.01.00.00-14	BOLT FOR CLUTCH
53	MIGB/T119.2 4X12	PIN 4X12
E /	MITBC261D.01.01.00-4	FAN COVER
-		
55	MIGB/T2671.2 M5X20	SCREW M5X20
54 55 56 57	MIGB/T2671.2 M5X20 MIGB/T93 M5 MIGB/T97.1 M5	SCREW M5X20 SPRING WASHER M5 WASHER M5

ID NO.	PART NUMBER	DESCRIPTION
59	MIGB/T893.1 35	CIRCLIP (SIZE 35)
60	MIGB/T276 6202-2Z	BEARING 6202
61	MIGB/T894.1 15	STOP RING (SIZE 15)
62	MITBC261D.01.14.00-1	CLUTCH DRUM HOUSING
63	MIGB/T2671.2 M6X20	SCREW M6X20
64	MIGB/T93 M6	LOCK WASHER M6
65	MIGB/T97.1 6X11X1	PLATE WASHER 6X11X1
66	MITBC430D.01.14.00-2	ANTIVIBRATION RUBBER
67	MITBC430D.01.14.00-4	CLAMP R/H SIDE
68	MITBC430D.01.14.00-3	CLAMP L/H SIDE
69	MIGB/T2671.2 M5X25	SCREW M5X25
70	MIGB/T93 M5	SPRING WASHER M5
71	MIGB/T97.1 M5	WASHER M5
72	MIGB/T2671.2 M5X12	SCREW M5X12
73	MIGB/T93 M5	SPRING WASHER M5
74	MIGB/T97.1 M5	WASHER M5
75	MIGB/T2671.2 M5X55	SCREW M5X55
76	MIGB/T93 M5	SPRING WASHER M5
77	MIGB/T97.1 M5	WASHER M5
78	MITBC226D.1-2	MUFFLER COVER
79	MITBC260D.01.09.00-00	MUFFLER
80	MITBC261D.01.00.00-8	GASKET
81	MITBC260D.01.00.00-6	GASKET
82	MIGB/T2671.2 M4X12	SCREW M4X12
83	MIGB/T2871.2 MI4X12	WASHER M4
84	MIGB/T93 MI4 MIGB/T97.1 M4	PLAIN WASHER M4
85	MITBC260D.01.00.00-5	GASKET
86		MANIFOLD
80	MITBC261D.01.00.01-00	STRAP
87	MITBC431D.01.00.00-12 MIGB/T845 ST3.5X9.5	STRAP ST SCREW 3.5X9.5
88	MIGB/T2671.2 M5X20	
90		SCREW M5X20
90	MIGB/T93 M5 MIGB/T97.1 M5	SPRING WASHER M5 WASHER M5
92	MITBC331D.01.00.00-4	GASKET - CARBURETTOR
93	MITBC331D.01.06.00-00	CARBURETTOR
94	MITBC261D.01.08.00-2	AIR BOX COVER
95	MITBC261D.01.08.00-3	AIR BOX ASSEMBLY
96	MIGB/T2671.2 M5X45	SCREW M5X45
97	MIGB/T93 M5	SPRING WASHER M5
98	MIGB/T97.1 M5	WASHER M5
99	MITBC261D.01.08.00-1	AIR BOX BASE
100	MITBC261D.01.08.00-00	AIR FILTER ASSEMBLY
101	MITBC431D.01.13.01	PETROL CAP ASSEMBLY
103	MITBC431D.01.13.01-2	STOPPER
104	MITBC261D.01.13.00-1	FUEL TANK
105	MITBC431D.01.13.00-2	FUEL TANK RUBBER
106	MITBC261D.01.00.00-7	FUEL TANK BRACKET
107	MIGB/T2671.2 M5X25	SCREW M5X25
108	MIGB/T93 M5	SPRING WASHER M5
109	MIGB/T97.1 M5	WASHER M5
110	MIYD45.03.00-5	BREATHER
111	MITBC431D.01.13.00-6	BREATHER PIPE
112	MITBC430D.01.13.00-4	FUEL PIPE
113	MITBC430D.01.13.00-5	RETURN PIPE
114	MITBC431D.01.13.00-3	GROMMET
115	MIYD45.01.01.01-3	FUEL HOSE CLAMP
116	MITD38-3.03.04-00	FUEL FILTER







#### APPLIANCE Parts List

ID NO.	PART NUMBER	DESCRIPTION
1	MITBC430D.03.02-00	HARNESS CLAMP ASSEMBLY
2	MIGB/T70.1 M5X20	SCREW M5X20
3	MITBC430D.03.00-2	CLAMP
4	MIGB/T6170 M5	NUT M5
5	MITBC431SJ.03.02-00	BACK SHAFT ASSEMBLY
6	MITBC431SJ.03.02-1	BACK AL TUBING
7	MITBC430D.03.04-00	RUBBER / SHAFT
8	MITTR261SJ.03.03-00	CONNECTOR ASSEMBLY
9	MIGB/T2671.2 M5X25	SCREW M5X25
10	MIGB/T93 M5	LOCK WASHER M5
11	MIGB/T97.1 M5	WASHER M5
12	MIGB/T2671.2 M5X12	SCREW M5X12
13	MIGB/T93 M5	LOCK WASHER M5
14	MIGB/T97.1 M5	WASHER M5
15	MIGB/T5781 M6X50	SCREW M6X50
16	MIGB/T96 M6	WASHER M6
17	MITBC431DJ.03.03-7	LOCKING KNOB
18	MIGB/T923 M6	NUT M6
19	MITBC431DJ.03.03-3	LOCK ASSEMBLY
20	MITTR260SJ.03.01-3	LOCK WASHER
21	MITTR261SJ.03.01-1	LOWER OUTER SHAFT
22	MIGB/T6170 M5	NUT M5
23	MIGB/T70.1	SCREW M5X8
24	MIGB/T93 M5	LOCK WASHER M5
25	MIGB/T97.1 M5	WASHER M5
26	MIGB/T70.1 M5X14	CAP HEAD SCREW M5X14
27	MIGB/T93 M5	SPRING WASHER M5
28	MIGB/T97.1 M5	WASHER M5
29	MITTR260SJ.06.00-2	GUARD CLAMP
30	MITTR260SJ.06.00-1	TRIMMER GUARD
31	MITTR260SJ.06.00-3	CUTTING BLADE
32	MIGB/T70.1 M5X14	CAP HEAD SCREW M5X14
33	MIGB/T93 M5	SPRING WASHER M5
34	MIGB/T97.1 M5	WASHER M5
35	MITTR260SJ.02.01-00	STRING HEAD ASSEMBLY
36	MITTR260SJ.03.04-3	NUT COVER
37	MITTR260SJ.03.04-1	HOUSING / BEARING
38	MITTR260SJ.03.06-00	BEARING 11X15X12.5
39	MITTR260SJ.03.04-2	OUTPUT SHAFT
40	MITTR260SJ.03.04-00	DRIVE ASSEMBLY
41	MITTR260SJ.03.01-2	PLASTIC LINER
42	MITTR260SJ.03.05-2	EYELET
43	MITTR260SJ.03.05-1	FLEX SHAFT
44	MITBC431S.05.01-1	FRONT HANDLE
45	MIGB/T6170 M5	NUT M5
46	MITBC431S.05.01-2	HANDLE BASE
40	MITBC431S.05.01-3	HANDLE CLAMP
48	MITBC431S.05.01-4	HANDLE BAR
40	MIGB/T70.1 M5X25	CAP HEAD SCREW M5X25
		CALITICAD SCREW WISA25
50	MIGB/T93 M5	SPRING WASHER M5

ID NO.	PART NUMBER	DESCRIPTION
52	GB/T97.1 M5	WASHER M5
53	GB/T97.1 5X16X1	PLATE WASHER
54	GB/T845 ST4.8X19	TAPPING SCREW ST4.8X19
55	TTR260DJ.03.00-1	DRIVE SHAFT
56	TBC022S.2.1	THROTTLE HANDLE L/H SIDE
57	TBC022S.2-7A	FIXING CLAMP
58	GB/T70.1 M5X14	CAP HEAD SCREW M5X14
59	TBC143S.05.02-12A/13A	WIRE
60	TBC143S.05.02-11	CABLE SLEEVE
61	TBC143S.05.02-10A	THROTTLE CABLE ASSEMBLY
62	TBC022S.2.2	THROTTLE HANDLE R/H SIDE
63	GB/T845 ST4X10	SCREW ST4X10
64	TBC022S.2-1	TRIGGER
65	TBC022S.2-4	SPRING
66	TBC022S.2-6	SPRING
67	TBC022S.2-2	OPC TRIGGER
68	GB/T70.1 M5X14	CAP HEAD SCREW M5X14
69	TBC022S.2-7A	FIXING CLAMP
70	YD38-3.01.11.04-00	ON/OFF SWITCH
71	TBC022S.2	TRIGGER ASSEMBLY



# **EC Declaration of Conformity**

We Mitox (Rochford Garden Machinery Ltd) - BA9 9RS (importer) declare that the product(s):

 Designation:
 Petrol Powered Brushcutter

 Model(s):
 MITOX 25C SELECT

 Type/Serial No:
 As per rating label on machine

Complies with the following directive(s): 2006/42/EC Machinery Directive 2014/30/EU EMC Directive 97/68/EC Directive as last amended by 2012/46/EU NRMM 2000/14/EC and 2005/88/EC Noise Directive for outdoor equipment use

#### The conformity assessment procedure followed was in accordance with:

EN ISO 11806-1:2011 EN ISO 14982:2009 EN ISO 22868:2011

Notified Body: Intertek Testing Services

Address: Building No. 86, 1198 Qinzhou Road (North) Shanghai 200233, China

 Measured Sound Power Level:
 110.6 dB (A)

 Guaranteed Sound Power Level:
 113 dB (A)

Authorised Signatory and Technical File Holder Date: 15/03/2016

Signature:

9. Anderson

Name: Stewart Anderson

Position: Managing Director

Company: Mitox (Rochford Garden Machinery Ltd)

Address: Wincanton Business Park Wincanton Somerset BA9 9RS Original Instructions Version June 16



#### **CONDITIONS OF WARRANTY**

The manufacturer warrants the product against faulty materials and workmanship for a standard 1 year period and thereafter for the set period specific to each range from the date of purchase. Warranty does not extend to failure due to fair wear and tear.

 SP
 - 1 Year

 SELECT
 - 3 Years (Subject to yearly servicing)

 PREMIUM
 - 5 Years (Subject to yearly servicing)

 PRO
 - 5 Years Domestic / 3 Years Commercial (Subject to yearly servicing)

 (Extended warranty is subject to online registration and yearly servicing)

SP, SELECT and PREMIUM ranges used for commercial purposes have a warranty period of 3 months from the date of purchase.

The manufacturer undertakes to replace any spare parts that are classified as defective by an appointed Mitox service dealer. The manufacturer will not accept liability for the replacement of the machine, either partially or wholly, and /or consequential damages and /or interest charges either directly or indirectly.

#### Warranty does not cover failure due to:

Insufficient maintenance. Incorrect fuel mixture and stale fuel. Abnormal use or accidental damage. Incorrect assembly, adjustment or operation of the product. Spare parts that are subject to wear e.g. bag, blades, bearings, cables, guards, deflectors, spark plugs, air filters etc.

#### Neither does warranty extend to:

Freight and packing costs. Use of non-genuine spare parts i.e. those from another manufacturer. Use of the machine for any other purpose than that for which it was designed. Use and maintenance of the machine in a manner not described in the owner's manual.

As part of our policy of continuous product improvement, we reserve the right to alter or amend this specification without notice. As a result, the product may differ from the information contained herein but any alteration will only be implemented without notice if it is classified as an improvement to the above specification.

#### **READ THE MANUAL CAREFULLY BEFORE OPERATING THE MACHINE**

When ordering spare parts, please quote the part number, this can be found in the parts list included in this manual.

Retain your proof of purchase, without which no warranty can be offered.

Mitox Garden Machinery, Wincanton Business Park, Wincanton, Somerset, BA9 9RS